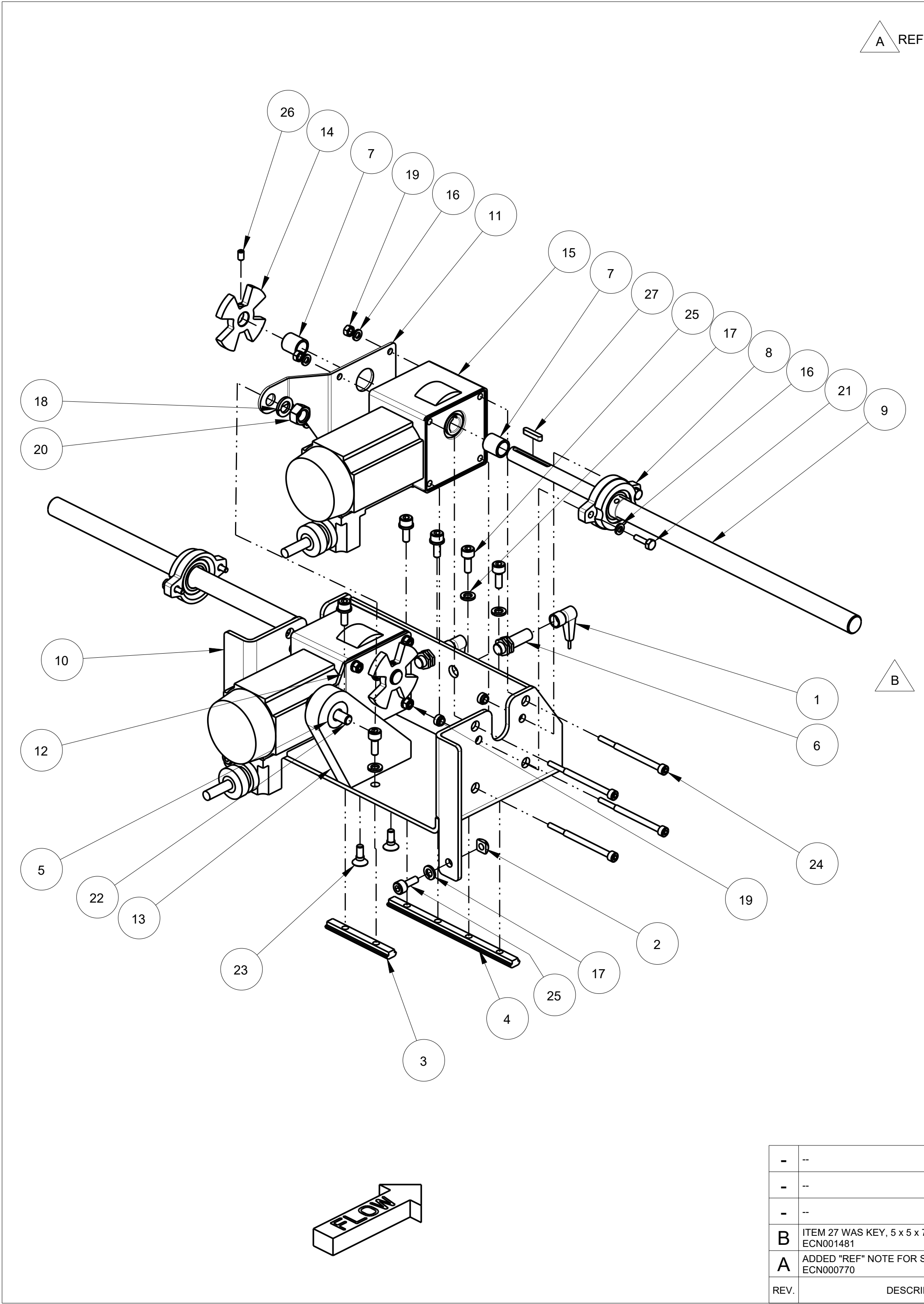




ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	RKWT4-07/5.0M	09-037264-2061-0
2	2	SQUARE NUT, M8, MINITEC	09-038064-6000-0
3	1	T-SLOT BAR, MINITEC, M8 X 45 X 2	U5000307P
4	1	T-SLOT BAR, MINITEC, M8 X 45 X 4	U5000309P
5	1	POLYURETHANE TUBE, 1/2" ID X 1" LG	U5000367P
6	2	INDUCTIVE PROX, 12MM	U5001082P
7	4	SPACER, 15 x 19 x 20L, SST	U5001097M-0006
8	2	2-BOLT FLG BRG, TYPE BLFL, 15MM	U5001484P
9	2	SCREW, TR20X4, FEEDER WIDTH	U5001488M
10	1	SCREW DRIVE BASE	U5001490M
11	1	TORQUE ARM, RNYM004 RDCR, RH	U5001491M
12	1	TORQUE ARM, RNYM004 RDCR, LH	U5001491S
13	1	TORQUE BUSHING HOUSING	U5001492M
14	2	COUNTING CAM, 8 POSITION	U5001506M
15	2	GEARMOTOR, SM-HYPONIC, 40W, 20:1 W/BRAKE	U5001515P
16	12	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
17	8	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
18	1	M12 STD SPRING LOCK WASHER SS	U6002566P_EXP
19	8	HEX NUT, M6X1 SS	U6002617P_EXP
20	1	HEX NUT, M12X1.75 SS	U6002620P_EXP
21	4	SCREW HHCS, M6x20 SS	U6002741P_EXP
22	1	SCREW HHCS, M12x45 SS	U6002807P_EXP
23	2	SCREW FHCS, M8x20 SS	U6002951P_EXP
24	8	SCREW SHCS, M6x90 SS	U6003073P_EXP
25	8	SCREW SHCS, M8x20 SS	U6003079P_EXP
26	2	"EXP" CUP POINT SET SCREW, M6X1 x 10.0 LG (STN STL)	U6003321P_EXP
27	2	EXP" KEY, 5 x 5 x 25 WITH ROUNDED ENDS, (STN STL)	U6003519P_4_EXP

-	--					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
-	--					1250M MACHINE	5009 SERIAL NUMBER	CARTON FEEDER SUB ASSEMBLY	RH MACHINE REMARKS
-	--					UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125) MATERIAL: SEE BOM FINISH:			
-	--					DRW BY: P. BEBOUT		CHK'D : RT	ENGR. BY : M. FLAGG
B	ITEM 27 WAS KEY, 5 x 5 x 75 PER ECN001481		MFF			DATE: 26-May-04		DATE : 6-2-04	DATE : 6-3-04
A	ADDED "REF" NOTE FOR SENSOR CABLE ECN000770		KWH	APM		TITLE: ASSY, SCREW DRIVE			
REV.	DESCRIPTION		BY	CHK'D		5/16 SCALE	Production LEVEL	C DRW. SIZE	DRW. N°
			DATE	DATE					

1250M MACHINE

5009 SERIAL NUMBER

CARTON FEEDER SUB ASSEMBLY

RH MACHINE REMARKS

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING

GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12

CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°

BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)

MATERIAL: SEE BOM

FINISH:

DRW BY: P. BEBOUT

CHK'D : RT

ENGR. BY : M. FLAGG

DATE: 26-May-04

DATE : 6-2-04

DATE : 6-3-04

TITLE: ASSY, SCREW DRIVE

5/16 SCALE

Production LEVEL

C DRW. SIZE

DRW. N°

U5001494M

B REV

N/A VER

1/1 SHEETS

MeadWestvaco

Packaging Systems
Atlanta, Georgia
Deols, FRANCE